



Tevatron Electron Lens II

CRYOGENICS

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Goal of Cryogenic Work

Tevatron Electron Lens R&D Review, November 10, 2004

Provide cryogenic service to TEL-2 at minimal cost while maintaining current or better efficiency of the Tevatron cryogenic system.



Cryogenic Design Considerations

- **TEL-2 Heat Leak**
- **Affect of the String Temperature Profile**
- **TEL-2 quench implications**
- **TEL-2 controls and instrumentation**
- **Minimize number of new components**

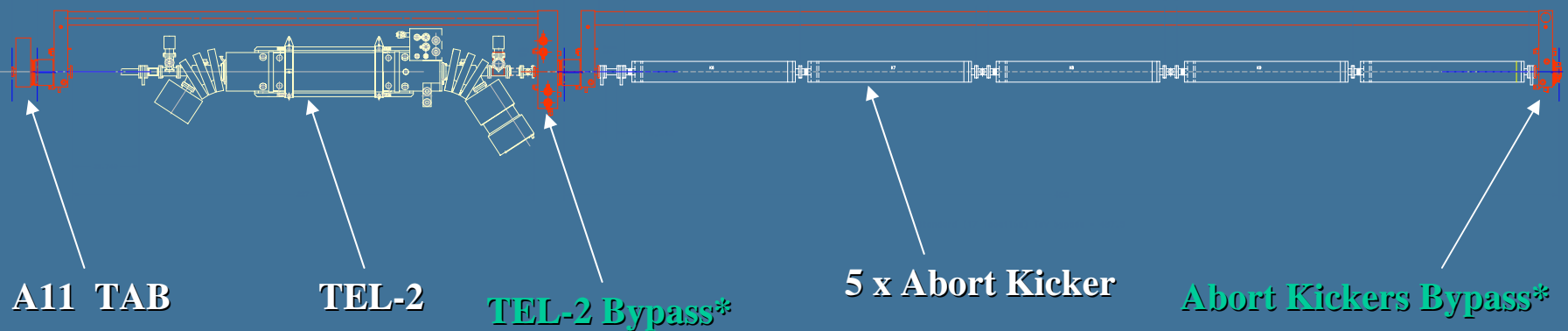


CRYOGENIC LAYOUT

Tevatron Electron Lens R&D Review, November 10, 2004

- Working with Mike McGee, AD/MS on the final beamline layout

Conceptual layout



* - New Components



Scope of Cryogenic Work

Tevatron Electron Lens R&D Review, November 10, 2004

- **Design and Construction of Non-magnetic Cryogenic Elements**

- ⌘ *Abort Kicker Bypass*

- ⌘ *TEL – 2 Bypass*

- ⌘ *U-tubes*

- **Instrumentation and Controls for the TEL-2**

- ⌘ *Power Leads Flow Controls and Instrumentation*

Helium and Nitrogen Headers Modification

- ⌘ *Extend or reroute headers to support new and moved components*

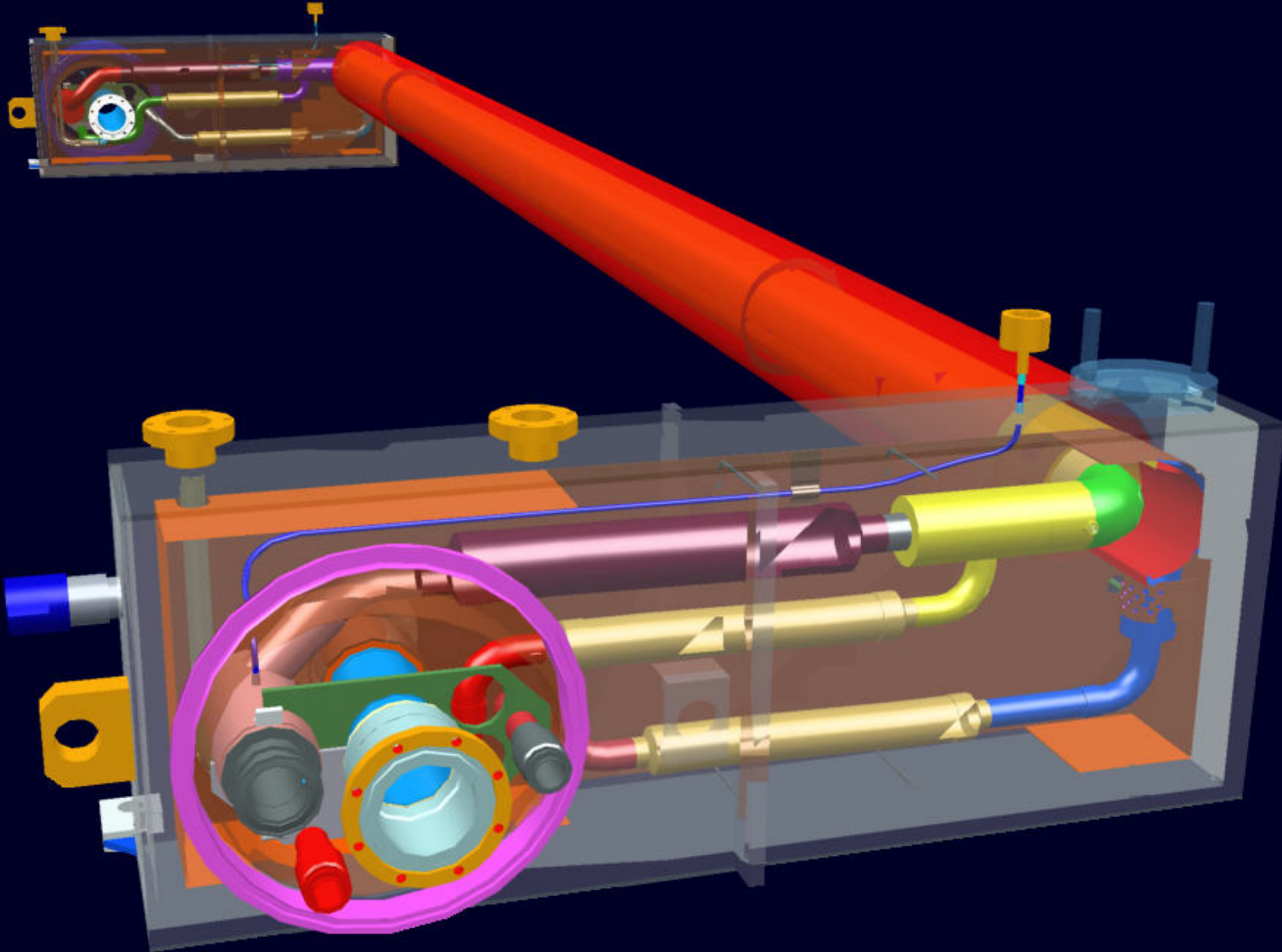


Current Design Status

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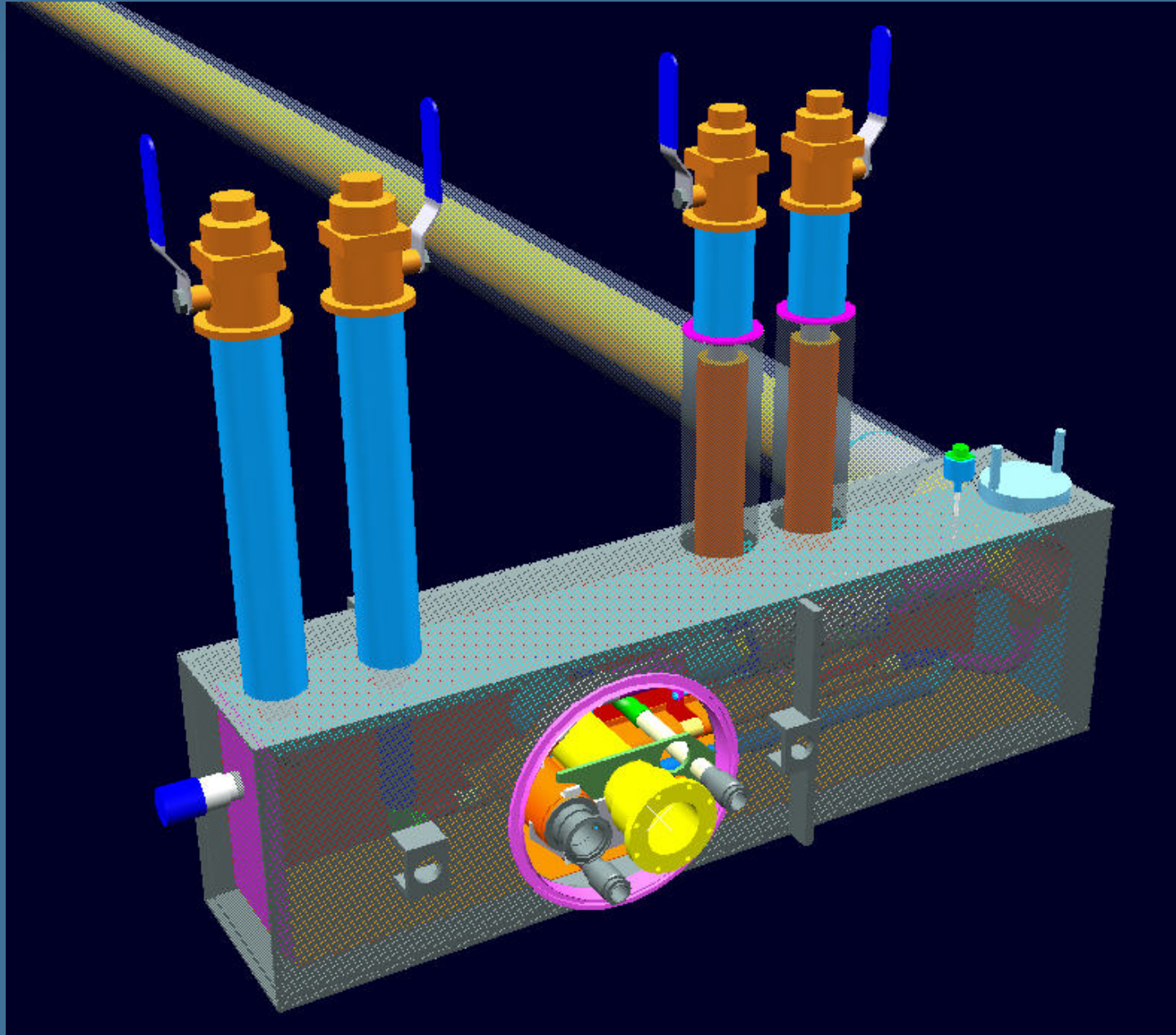
Device	Solid Model	Details	Parts List
Abort Kicker Bypass	100%	80%	0%
TEL-2 Bypass	80%	80%	0%
Helium and Nitrogen Headers	-	-	0%
Controls	-	-	0%

Abort Kicker Bypass Solid Model





TEL – 2 Bypass Solid Model





COST*

Item Description	M&S [k\$]	AD Labor [FTE m-year]
TEL -2 Bypass	25	0.5
Abort Kickers Bypass	25	0.5
U-tubes	5	0.2
Controls and Instruments	5	0.3
Total	60	1.5

* - No spares are included



SCHEDULE

- ◆ Bypasses Design Completed – March 2005
- ◆ Bypasses Construction Completed – July 2005
- ◆ U-tubes Construction Completed – July 2005
- ◆ Installation – next Tevatron Shutdown



RISK ANALYSIS

Risk	Mitigation
High TEL-2 heat leak	Identical to TEL-1 design. Extra cryogenic capacity is available.
Increased J-T inlet temperature	TEL-2 bypass serves as single-phase to two-phase heat exchanger.
Component design errors	Based on existing Tevatron component design.
Availability of existing personnel resources	Long-term planning of departmental resources.
Installation scheduling	Departmental and overall project planning. Installation shutdown planning.